

Patent Claims — amended

1. Chewing gum comprising at least one biodegradable polymer, wherein the molecular weight of said biodegradable polymer is at least 105000 g/mol (Mn), and
5 wherein the chewing gum is substantially free of non-biodegradable polymers.
2. Chewing gum according to claim 1, wherein the molecular weight of said at least one biodegradable polymer is at least 150000 g/mol (Mn).
- 10 3. Chewing gum according to claim 1 or 2, wherein the molecular weight of said at least one biodegradable polymer is within the range of 105000 g/mol (Mn) to 1000000 g/mol (Mn).
- 15 4. Chewing gum according to any of the claims 1 to 3, wherein the molecular weight of said at least one biodegradable polymer is within the range of 105000 g/mol (Mn) to 500000 g/mol (Mn).
- 20 5. Chewing gum according to any of the claims 1 to 4, wherein the molecular weight of said at least one biodegradable polymer is within the range of 105000 g/mol (Mn) to 350000 g/mol (Mn).
- 25 6. Chewing gum according to any of the claims 1 to 5, wherein the molecular weight of said at least one biodegradable polymer is within the range of 105000 g/mol (Mn) to 250000 g/mol (Mn).
- 30 7. Chewing gum according to any of the claims 1 to 6, wherein the molecular weight of said at least one biodegradable polymer is less than 2000000 g/mol (Mn).
8. Chewing gum according to any of the claims 1 to 7, wherein the polydispersity of said at least one biodegradable polymer is within the range of 1 to 5.

9. Chewing gum according to any of the claims 1 to 8, wherein the polydispersity of said at least one biodegradable polymer is within the range of 1 to 2.5.
10. Chewing gum according to any of the claims 1 to 9, wherein the at least one
5 biodegradable polymer comprises at least 25% of the chewing gum polymers, preferably at least 50% of the chewing gum polymers.
11. Chewing gum according to any of the claims 1 to 10, wherein all the biodegradable polymers comprised in the chewing gum comprises at least 25%,
10 preferably at least 90% of the chewing gum polymers.
12. Chewing gum according to any of the claims 1 to 10, wherein all the biodegradable polymers comprised in the chewing gum comprises at least 80%, preferably at least 95% of the chewing gum polymers.
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13. Chewing gum according to any of claims 1-12, wherein said chewing gum ingredients comprises flavoring agents.
14. Chewing gum according to any of claims 1-13, wherein
20 said flavoring agents comprises natural and synthetic flavorings in the form of natural vegetable components, essential oils, essences, extracts, powders, including acids and other substances capable of affecting the taste profile.
15. Chewing gum according to any of claims 1-14, wherein
25 said chewing gum comprises flavor in an amount of 0.01 to about 30 wt%, said percentage being based on the total weight of the chewing gum
16. Chewing gum according to any of claims 1-15, wherein
30 said chewing gum comprises flavor in an amount of 0.2 to about 4 wt%, said percentage being based on the total weight of the chewing gum
17. Chewing gum according to any of claims 1-16, wherein

said flavor comprises water soluble ingredients.

18. Chewing gum according to any of claims 1-17, wherein said water soluble flavor comprises acids.

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19. Chewing gum according to any of claims 1-18, wherein said flavor comprises water insoluble ingredients.

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20. Chewing gum according to any of claims 1-19, wherein said chewing gum ingredients comprises sweeteners.

21. Chewing gum according to any of claims 1-20, wherein said sweetener comprises bulk sweeteners

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22. Chewing gum according to any of claims 1-21, wherein the chewing gum comprises bulk sweeteners in the amount of about 5 to about 95% by weight of the chewing gum, more typically about 20 to about 80% by weight of the chewing gum.

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23. Chewing gum according to any of claims 1-22, wherein said sweetener comprises high intensity sweeteners

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24. Chewing gum according to any of claims 1-23, wherein the high intensity sweeteners comprise sucralose, aspartame, salts of acesulfame, alitame, saccharin and its salts, cyclamic acid and its salts, glycyrrhizin, dihydrochalcones, thaumatin, monellin, sterioside, alone or in combination

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25. Chewing gum according to any of claims 1-24, wherein the chewing gum comprises high intensity sweeteners in an amount of about 0 to about 1% by weight of the chewing gum, more typically about 0.05 to about 0.5% by weight of the chewing gum.

26. Chewing gum according to any of claims 1-25,
wherein the chewing gum comprises at least one softener.
27. Chewing gum according to any of claims 1-26,
5 wherein the at least one softener comprises tallow, hydrogenated tallow,
hydrogenated and partially hydrogenated vegetable oils, cocoa butter, glycerol
monostearate, glycerol triacetate, lecithin, mono-, di- and triglycerides, acetylated
monoglycerides, fatty acids - such as stearic, palmitic, oleic and linoleic acids
mixtures thereof.
- 10 28. Chewing gum according to any of claims 1-27,
wherein the chewing gum comprises softeners in the amount of about 0 to about 18%
by weight of the chewing gum, more typically about 0 to about 12% by weight of the
chewing gum.
- 15 29. Chewing gum according to any of claims 1-28, wherein said chewing gum
ingredients comprise active ingredients.
30. Chewing gum according to any of claims 1-29, wherein
20 said active ingredients being selected from the group of: Acetaminophen,
Acetylsalicylsyre Buprenorphine Bromhexin Celcoxib Codeine, Diphenhydramin,
Diclofenac, Etoricoxib, Ibuprofen, Indometacin, Ketoprofen, Lumiracoxib,
Morphine, Naproxen, Oxycodon, Parecoxib, Piroxicam, Pseudoefedrin, Rofecoxib,
Tenoxicam, Tramadol, Valdecoxib, Calciumcarbonat, Magaldrate, Disulfiram,
25 Bupropion, Nicotine, Azithromycin, Clarithromycin, Clotrimazole, Erythromycin,
Tetracycline, Granisetron, Ondansetron, Prometazin, Tropisetron, Brompheniramine,
Ceterizin, leco-Ceterizin, Chlorcyclizine, Chlorpheniramin, Chlorpheniramin,
Difenhydramine, Doxylamine, Fenofenadin, Guaifenesin, Loratidin, des-Loratidin,
Phenyltoloxamine, Promethazin, Pyridamine, Terfenadin, Troxerutin, Methyl dopa,
30 Methylphenidate, Benzalcon. Chloride, Benzeth. Chloride, Cetylpyrid. Chloride,
Chlorhexidine, Ecabet-sodium, Haloperidol, Allopurinol, Colchicine, Theophylline,
Propanolol, Prednisolone, Prednisone, Fluoride, Urea, Miconazole, Actot,

Glibenclamide, Glipizide, Metformin, Miglitol, Repaglinide, Rosiglitazone, Apomorfin, Cialis, Sildenafil, Vardenafil, Diphenoxylate, Simethicone, Cimetidine, Famotidine, Ranitidine, Ratinidine, cetirizin, Loratadine, Aspirin, Benzocaine, Dextrometorphan, Ephedrine, Phenylpropanolamine, Pseudoephedrine, Cisapride, 5 Domperidone, Metoclopramide, Acyclovir, Dioctylsulfosucc., Phenolphthalein, Almotriptan, Eletriptan, Ergotamine, Migea, Naratriptan, Rizatriptan, Sumatriptan, Zolmitriptan, Aluminium salts, Calcium salts, Ferro salts, Silver salts, Zinc-salte, Amphotericin B, Chlorhexidine, Miconazole, Triamcinolonacetamid, Melatonin, Phenobarbital, Caffeine, Benzodiazepiner, Hydroxyzine, Meprobamate, 10 Phenothiazine, Buclizine, Brometazine, Cinnarizine, Cyclizine, Difenhydramine, Dimenhydrinate, Buflomedil, Amphetamine, Caffeine, Ephedrine, Orlistat, Phenylephedrine, Phenylpropanolamin, Pseudoephedrine, Sibutramin, Ketoconazole, Nitroglycerin, Nystatin, Progesterone, Testosterone, Vitamin B12, Vitamin C, Vitamin A, Vitamin D, Vitamin E, Pilocarpin, Aluminiumaminoacetat, Cimetidine, 15 Esomeprazole, Famotidine, Lansoprazole, Magnesiumoxide, Nizatide and/or Ratinidine or derivatives and mixtures thereof.

31. Chewing gum according to any of claims 1-30, wherein the chewing gum is substantially free of non-biodegradable polymers 20

32. Chewing gum according to any of claims 1-31, wherein the at least one biodegradable polyester copolymer obtained by the polymerization of one or more cyclic esters by ring-opening and where at least one of the cyclic esters are selected from the groups of glycolides, lactides, lactones, cyclic carbonates or mixtures 25 thereof.

33. Chewing gum according to any of claims 1-32, wherein lactone monomers are chosen from the group of ϵ -caprolactone, δ -valerolactone, γ -butyrolactone, and β -propiolactone. It also includes ϵ -caprolactones, δ -valerolactones, γ -butyrolactones, or 30 β -propiolactones that have been substituted with one or more alkyl or aryl substituents at any non-carbonyl carbon atoms along the ring, including compounds in which two substituents are contained on the same carbon atom.

34. Chewing gum according to any of claims 1-33,
wherein the carbonate monomer is selected from the group of trimethylene
carbonate, 5-alkyl-1,3-dioxan-2-one, 5,5-dialkyl-1,3-dioxan-2-one, or 5-alkyl-5-
5 alkyloxycarbonyl-1,3-dioxan-2-one, ethylene carbonate, 3-ethyl-3-hydroxymethyl,
propylene carbonate, trimethylolpropane monocarbonate, 4, 6dimethyl-1, 3-
propylene carbonate, 2, 2-dimethyl trimethylene carbonate, and 1, 3-dioxepan-2-one
and mixtures thereof.
- 10 35. Chewing gum according to any of claims 1-34,
wherein cyclic ester polymers and their copolymers resulting from the
polymerization of cyclic ester monomers include, but are not limited to: poly (L-
lactide); poly (D-lactide); poly (D, L-lactide); poly (mesolactide); poly (glycolide)
; poly (trimethylenecarbonate); poly (epsilon-caprolactone); poly (L
15 lactide-co-D, L-lactide); poly (L-lactide-co-meso-lactide); poly (L-lactide
co-glycolide); poly (L-lactide-co-trimethylenecarbonate); poly (L-lactide
co-epsilon-caprolactone); poly (D, L-lactide-co-meso-lactide); poly (D, L
lactide-co-glycolide); poly (D, L-lactide-co-trimethylenecarbonate);
poly (D, L-lactide-co-epsilon-caprolactone); poly (meso-lactide-co
20 glycolide); poly (meso-lactide-co-trimethylenecarbonate); poly (meso
lactide-co-epsilon-caprolactone); poly (glycolide-cotrimethylenecarbonate); poly
(glycolide-co-epsilon-caprolactone).
- 25 36. Chewing gum according to any of claims 1-35,
wherein the chewing comprises filler.
- 30 37. Chewing gum according to any of claims 1-36,
wherein the chewing gum comprises filler in an amount of about 0 to about 50% by
weight of the chewing gum, more typically about 10 to about 40% by weight of the
chewing gum.
38. Chewing gum according to any of claims 1-37,

wherein the chewing gum comprises at least one coloring agent.

39. Chewing gum according to any of claims 1-38, where the chewing gum is coated with an outer coating.

40. Chewing gum according to any of claims 1-39, wherein the outer coating is a hard coating.

41. Chewing gum according to any of claims 1-40, wherein the hard coating is a coating selected from the group consisting of a sugar coating and a sugarless coating and a combination thereof.

42. Chewing gum according to any of claims 1-41, wherein the hard coating comprises 50 to 100% by weight of a polyol selected from the group consisting of sorbitol, maltitol, mannitol, xylitol, erythritol, lactitol and isomalt.

43. Chewing gum according to any of claims 1-42, wherein the outer coating is an edible film comprising at least one component selected from the group consisting of an edible film-forming agent and a wax.

44. Chewing gum according to any of claims 1-43, wherein the film-forming agent is selected from the group consisting of a cellulose derivative, a modified starch, a dextrin, gelatine, shellac, gum arabic, zein, a vegetable gum, a synthetic polymer and any combination thereof.

45. Chewing gum according to any of claims 1-44, wherein the outer coating comprises at least one additive component selected from the group consisting of a binding agent, a moisture absorbing component, a film forming agent, a dispersing agent, an antisticking component, a bulking agent, a flavouring agent, a colouring agent, a pharmaceutically or cosmetically active component, a lipid component, a wax component, a sugar, an acid and an agent capable of accelerating the after-chewing degradation of the degradable polymer.

46. Chewing gum according to any of claims 1-45, wherein the outer coating is a soft coating.

5 47. Chewing gum according to any of claims 1-46, wherein the soft coating comprises a sugar free coating agent.

48. Chewing gum according to any of the claims 1-47, wherein said chewing gum comprises

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at least one biodegradable elastomer in the amount of about 0.5 to about 70% wt of the chewing gum,

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at least one biodegradable plasticizer in the amount of about 0.5 to about 70% wt of the chewing gum and

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at least one chewing gum ingredient chosen from the groups of softeners, sweeteners, flavoring agents, active ingredients and fillers in the amount of about 2 to about 80% wt of the chewing gum.